

Work Order ID 110568

110568

Page 1

December-31-13 7:15:48 AM

Item ID: D350-616-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Full Emergency Litter

Stop

NS2

Start Date: 12/31/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/10/14 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-616

G

100

0.00

100

DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D350-616-011
CHG006

0.00

DAS
6
9-89

11/13

(X)

101

0.00

101

Small Fab

Small Fab

Memo

1- Assemble as per Dwg D2370

0.00

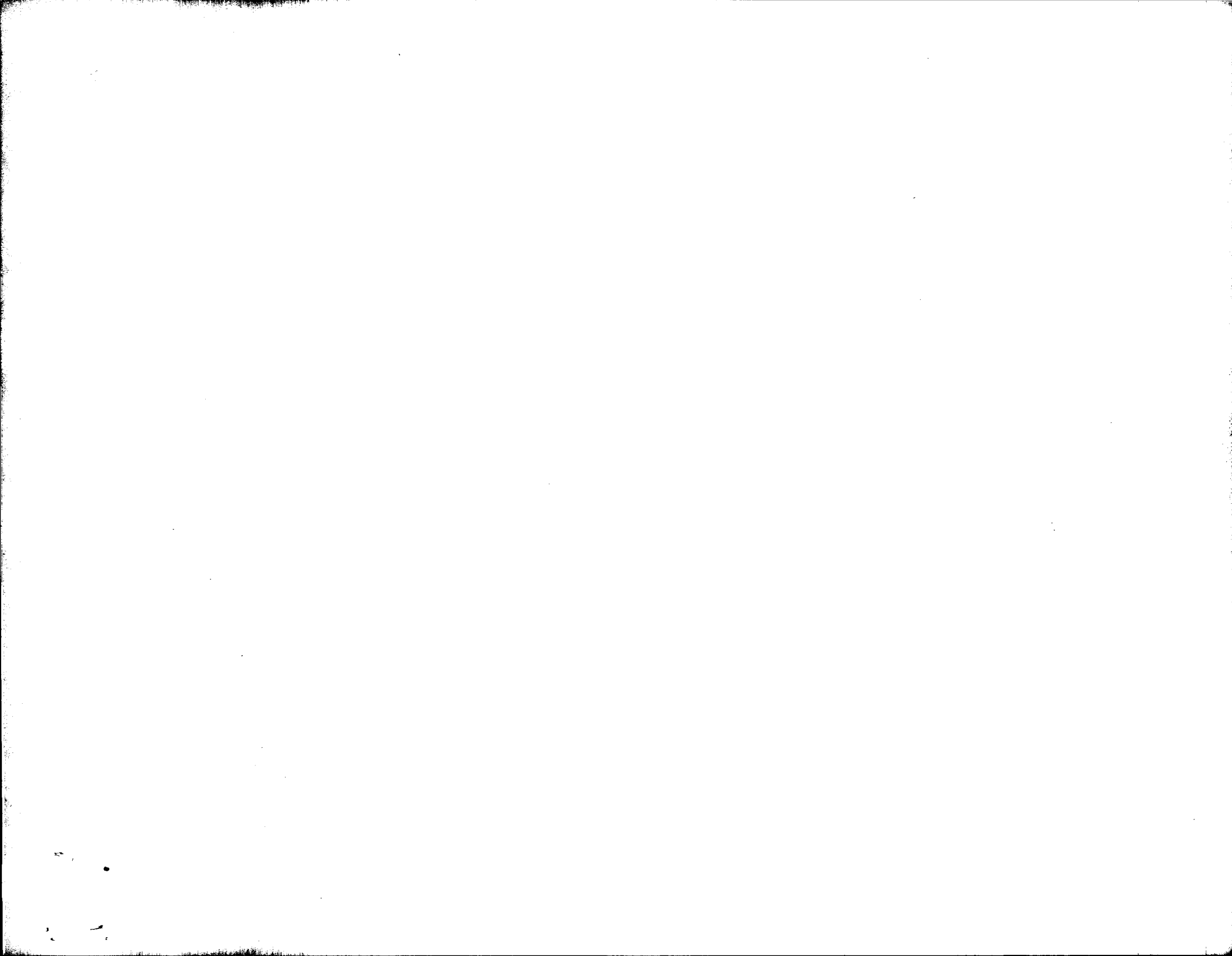
2- Transfer drill using D4812-041 as template and open to size 0.257" as per
Dwg D2370 AND DT9935 DRILL JIG

3- Ensure fit of D4812-041 and remove for shipping

D4812-041 MUST STAY WITH LITTER FRAME

4- Deburr

FF
1 07-01-14



Work Order ID 110568

110568

Page 3

December-31-13 7:15:48 AM

Item ID: D350-616-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Full Emergency Litter

Start Date: 12/31/13

Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/10/14

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-616-011

Location: 049A

PPP Rev: _____

1 14-01-13

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

14-01-14

1401-14

Picklist Print

December-31-13 7:15:48 AM

Page 1

Work Order ID: 110568

Parent Item: D350-616-011

Start Date: 12/31/13

Required Date: 1/10/14

Parent Item Name: Full Emergency Litter

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP E03.04.04ReformatKJ/RF
IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G 13.05.21 AS PER
DWG REV.G DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<i>AK</i> D2370-1 Litter Frame Assembly		Manufactured	No				Each	1.0000		<u>1</u>		<i>FF 07-01-14</i>	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST146A		1							
				107743		1							
D350-616-013 Deck Plate & Tie Down	DAS 6 9-89	Manufactured	No				Each	0.0000		<u>1</u>		<i>110081</i>	<i>2</i>
D4812-041 Patient Stop Assembly		Manufactured	No				Each	3.0000		<u>1</u>		<i>FF 07-01-14</i>	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST229		3							
				102173		3				<u>1</u>			

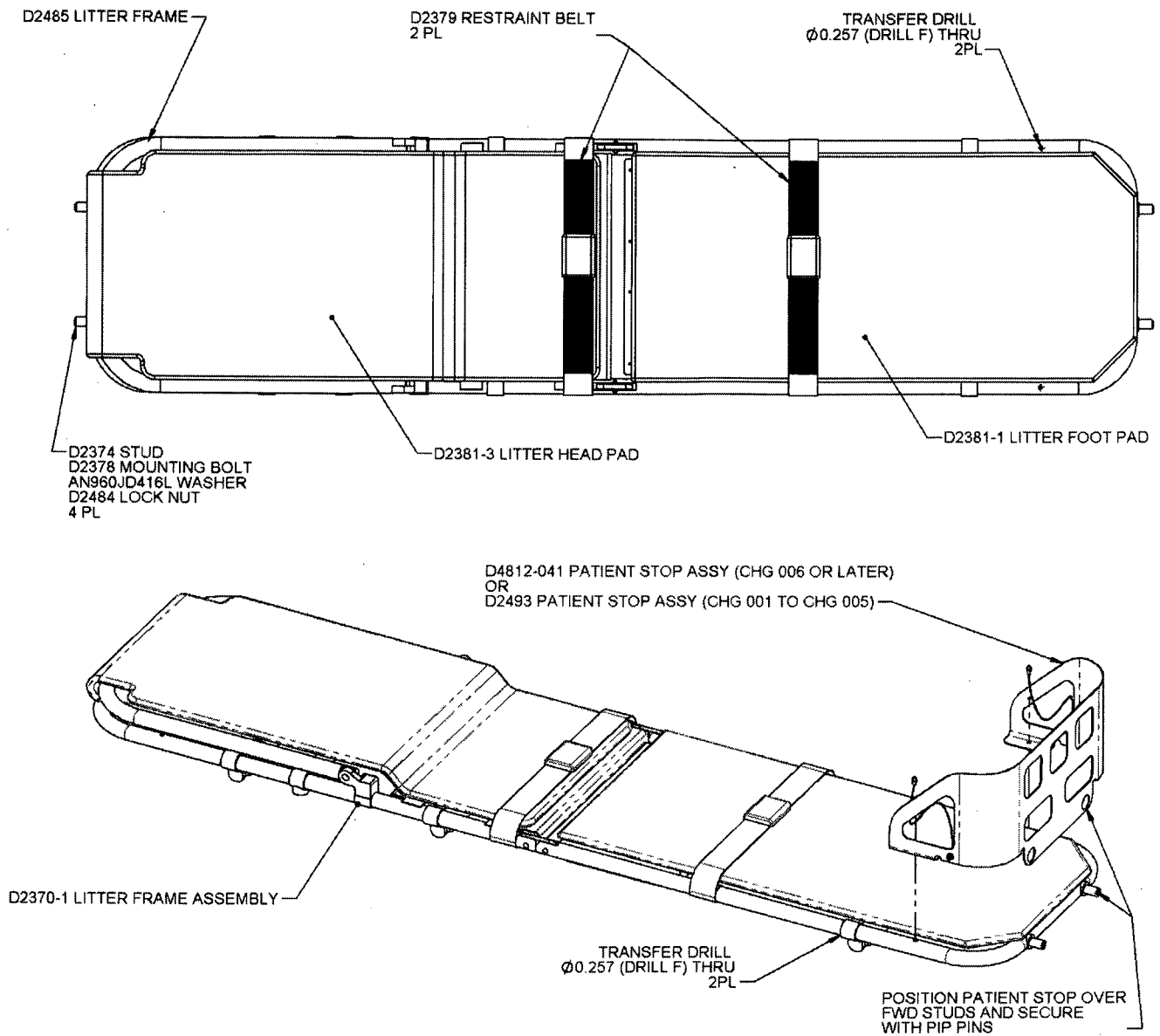


Figure 25-2 – D2370-041 Litter Assembly
(D350-616-011@CHG 006 SHOWN)

11056 8/4/15
14-01-07

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25-00-00

Work Order ID 110568

December-31-13 7:15:48 AM

110568

Page 1

Item ID: D350-616-011

Revision ID:

Accept

Item Name: Full Emergency Litter

N9000040100

Setup Start ***NS1***

Start Date: 12/31/13 Start Qty: 1.00

Stop ***NS2***

Required Date: 1/10/14 Req'd Qty: 1.00

1

Cust Item ID:

1

Customer:

Reference:

Approvals: Process Plan: ✓

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start ***NR1***

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-616

G

100

100

DC

Document Control

0.00

SC label

MLJ 14-01-08

Memo

Photocopy bluefile and create labels per PPP D350-616-011
CHG006

0.00

101

101

Small Fab

Small Fab

0.00

Memo

1- Assemble as per Dwg D2370

0.00

2- Transfer drill using D4812-041 as template and open to size 0.257" as per
Dwg D2370 AND DT9935 DRILL JIG

3- Ensure fit of D4812-041 and remove for shipping

D4812-041 MUST STAY WITH LITTER FRAME

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1 *FF*
07-01-14

